COMBUSTION ANALYSIS OF HCCI ENGINE AT DIFFERENT OPERATING CONDITIONS

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Y.CHANDRASEKHARYADAV¹, Dr. D.V SREEKANTH², Dr. SAURAV DAS³

¹ Asst.Prof, Department of Mechanical Engineering, St.Martin's Engineering College, Telangana, 500100, India.

² Professor, Department of Mechanical Engineering, St.Martin's Engineering College, Telangana, 500100, India.

³ Associate Professor, Department of Mechanical Engineering, St.Martin's Engineering College, 500100, Telangana, India.

ABSTRACT

Automobile pollution is causing a huge trouble worldwide and there is an urgent need to reduce it. Researches are being carried out for ways of reducing automobile pollution. The most common tool for converting liquid and gas fuel into useful mechanical work is the internal combustion (IC) engine. The explanation for its well-accepted efficiency, economics, longevity, controllability and other competitive alternatives can be explained by its general appearance. NOx and soot formation are due to the heterogeneous non-premixed combustion of high local temperatures and the local oxygen shortage in the traditional direct injection diesel powered engine. The adjustment to the combustion cycle to boost engine output is an alternative to rising engine efficiency and reducing engine emissions. A simulation software with CFD code was implemented in this context. The cold flow of the working conditions for HCCI engine control by creating a comprehensive model. Furthermore, the use of the in-cylinder model potential for cold flow simulation in the SI engine has been demonstrated. All strokes are replicated, pulling, compressing, expansion and exhaust. The Discrete Phase System is used for injecting, evaporating and boiling water, where the simulation depicts the working conditions of the engine for unravelling the flow physics taking place.

Key Words : HCCI Engine, CFD, IC engine, alternative fuel

1. Introduction

NOx and soot formation are due to the heterogeneous non-premixed combustion of high local temperatures and the local oxygen shortage in the traditional direct injection diesel powered engine (A. C. Alkidas. 2007). A suitable combustion control is implemented to prevent conditions in which particulates or NOx are produced using alternative combustion methods. The adjustment to the combustion cycle to boost engine output is an alternative to rising engine efficiency and reducing engine emissions. A very effective way of doing so is to combustion a homogenous air / fuel mixture in the cylinder of a diesel engine. It provides a very powerful combustion system that can be used with different fuels (H. Machrafi et.al. 2008). In certain ways, the Homogeneous Charge Compress Ignition (HCCI), combustion system blends the advantages of SI motor combustion with the homogeneous mixture of diesel engines (C.S.Daw et.al.2007). The CI engine fuel consumption and the SI engine emissions rate are achieved with HCCI (J.J.Hernandez et.al, 2008). Several studies in recent years have shown that the formation of each pollutant can be prevented by comprehensive load homogenization before combustion and a significant reduction in combustion gas temperature. Homogenous load compressed encounter is one of the methods. The study can be divided into:

1.Generate a simulation program with CFD code. The cold flow inside of operating conditions for controlling the combustion timing of HCCI engine by building a detailed model.

2. The intake stroke and exhaust with a moving piston and valves will be modeled in the Computational Fluid Dynamics (CFD) package Fluent. The main problem with in-cylinder simulations is that the mesh, where the geometry is build out of, is moving and deforming. This requires a special treatment in the simulation set-up. Since the speeds are high within the engine, flow is turbulent.

3. For the turbulent flow characteristics, computational time is needed. Many process definitions in a turbulent flow are available; one of them is being implemented in this project.

2. CFD analysis for HCCI engine

Air quality is obviously the role played by real-world mobile source emissions. Because the world is increasing, the need to build a cleaner engine has increased. It occurs in the automotive industry where there are intense competitive pressures to market new products in shorter times to respond rapidly to consumer needs. New engine developments such as direct fuel injection, turbo charging, gas exhaust recirculation and treatment have been introduced more rapidly in this context. Without advances in CFD modeling, such recent developments would have been unlikely.

This is used to forecast fluid properties in the motor. This approach has very high overhead measurement but is invaluable as a tool to understand the airflow patterns in the engine more thoroughly. For model creation and implementation various CFD codes, including KIVA, STAR CCD, FIRE, VECTIS and FLUENT were used. Mesh planning for 3-D in-cylinder simulations of internal combustion engine phenomena is a bottleneck. Extreme fluid speeds are involved when modeling the flow of air in an internal combustion engine. Since these high speeds often suggest the presence of turbulence, the Reynolds number is significant. Turbulent flows are characterized by variable speed fields (X.C.Lu et.al. 2005).

Turbulence consists of swirl-like structures, called eddies, of various dimensions. A chaotic but not necessarily random flux distinguishes turbulence. The calculated speed is not only locally, but also as a function of periods, expressed in two points in the flux. There is not a clear link when the flow is completely altered. Not all chaotic flows are necessarily turbulent; waves on the surface of the sea are a perfect example of a chaotic non-turbulent flux. In this part different properties of turbulence will be discussed. First the governing equations which describe a viscous flow will be treated. This set of equations includes the continuity, momentum and energy equation. This section also includes the Reynolds-averaging method which is used to reduce the computational cost of the solution of the governing equations. Secondly the *Burgers equation* will be treated. With this relatively simple equation the basics of turbulence can be solved analytically and give a better insight in this chaotic phenomenon. Kinetic energy is also an important quantity in turbulence. This will also be treated in this section. Vorticity is with respect to the dynamics the most important property. A compact definition of turbulence can be "Chaotic vorticity". In governing equations, the dynamics of a flow can be represented. Three basic physical concepts are the basis for this classification i.e. 1. Sea preservation 2. Impetus preservation (second law of Newton) 3. Power management. An experimental study is performed for homogeneous charge compression ignition (HCCI) combustion focusing on late phasing conditions with high cyclic variability (CV) approaching misfire. It was observed that the available fuel does not necessarily burn during one cycle meaning that unburned fuel may carry over to the next cycle (Erik Hellström et.al. 2012). In a study, four different valve mechanisms were used to extend HCCI operating range in a four stroke, single cylinder gasoline engine for 800 and 1900 rpm engine speeds. It was observed that the test engine was run on HCCI combustion mode at leaner air/fuel ratio as the inlet air temperature increased (Can Cinar et.al. 2015). A work is carried out to the effects of residual gas fraction (RGF) on homogeneous charged compression ignition (HCCI) combustion were investigated experimentally. The experimental findings showed that in-cylinder pressure and heat release rate decreased using In5.5-Ex3.5 cam mechanism compared to In3.5-Ex3.5. More residual

gases were trapped using In3.5-Ex3.5 cam mechanism (Can Cinar et.al. 2016). Experimental results show that the volume fraction of n-butanol affects the knock tendency greatly, which obviously decreases as the n-butanol volume fraction increases. The knocking combustion in the HCCI combustion is characterized by the high heat release rate (HRR). Both elevating the engine speed and raising the intake temperature contributes to an obvious increase in HRR and the knock tendency (Gang Li et.al. 2016). The results of comparison with the experimental data on density, isobaric heat capacity, enthalpy and entropy of vaporization are presented. The comparison was performed over a temperature range 300–630 K and pressures up to 60 MPa excluding the critical region. The average absolute deviations of the properties from optimized values are the following: 0.17% for the liquid-phase density; 3.5% for the gas-phase density; 2.2% for the density in the supercritical region. The average absolute deviation of isobaric heat capacity for the liquid phase is 1.5–3.5%, for the gas phase is 2.5%, in the supercritical region is 2.1% (Boris Grigoriev et.al. 2018). Experiments were performed in a single-cylinder engine operated on methane/air. Sparkignition (SI) and homogeneous-charge compression-ignition (HCCI) were investigated. For HCCI, 5 mol% nheptane were added to the fuel to reduce auto-ignition temperatures. With spark ignition at $\phi = 1.56$, the product gas contained up to 8.6 mol% CO and 7.7 mol% H2 at 71.5% exergetic efficiency, while at $\phi = 0.72$ roughly the same mechanical work was generated, but with only 42.5% exergetic efficiency (Sebastian Wiemann et.al. 2018). By utilizing the promising alternative fuel of syngas, and the syngas/diesel dual-fuel reactivity-controlled compression ignition (RCCI) is a potential combustion strategy for internal combustion engines. However, the optimal operating parameters for syngas/diesel RCCI engines under wide operating conditions have not been investigated. In this study, the operating parameters include fuel supply, syngas composition, and intake conditions of a syngas/diesel RCCI engine were optimized under wide

load by integrating the KIVA-3V code and the non-dominated sort genetic algorithm II (NSGA-II). The results indicated that nitrogen oxides (NOx) emissions can be controlled in considerably low levels, and the efficient combustion of the premixed syngas in the squish region can be realized with high premix ratio and early pilot injection of diesel (Zhen Xu. Et.al. 2018). A numerical model based on three-dimensional (3-D) computational fluid dynamics (CFD) was developed to capture knock in a Cooperative Fuel Research (CFR) engine. On the other hand, a novel methodology was also developed to analyze experimental data for the knocking case and identify the most representative cycle (CFR) engine (Pal, P., Kolodziej, C.P., Choi, S., Som, S. et al. 2018). A diesel engine was modified to operate as an electronically controlled HCCI-DI engine. TSDI strategy was applied by fixing the first injection timing in intake stroke and varying the second injection timing close to the compression top dead center (TDC). It can be understood from both experimental and CFD studies that combustion phase can be most effectively controlled by changing the second fuel injection timing for all fuel blends. Adding alcohol to gasoline helped to decrease NOx emissions while keeping the maximum cylinder gas pressure stable compared to pure gasoline (Ali Turkcan et.al. 2018). A homogeneous compression ignition (HCCI) engine is taken for numerical investigation on the application of renewable fuels contained blends of methanol and DME with the base diesel fuel, which will be replaced with diesel in different percentages. The results indicate that the replacement of diesel with 20% of DME and 30% by methanol (D50M30DME20) at 1400 rpm generates a greater pressure and accumulated heat (AHRpeak ¹/₄ 330.569 J), whereas D80M20/2000 rpm/EGR20 gives a defective combustive performance with poor engine efficiency (IMEP ¹/₄ 7.21 bar) (Hadi Taghavifar et.al. 2019). In this study effects of compression ratio on HCCI combustion, performance and emissions was investigated parametrically. In addition to parametric investigation and as a novel way of the paper

engine BSFC maps were obtained for RON20 andRON40 fuels and each compression ratios of 9:1, 10:1, 11:1 and 12:1. The increase of octane number of fuel led to extension of combustion duration. On the contrary, combustion duration decreased along with the increase of compression ratio (Alper Calam et.al.2019).

2.1.Burgers equation

Non-linearity plays a fundamental role in turbulence. Because of this non-linearity the governing equations cannot be solved exactly. To gain a better insight into turbulence, the *Burgers equation* will be treated (J. Chang et.al. 2006). This model is analytical manageable and contains the essential ingredients of a turbulent flow. It can be written as

$$\frac{\partial u}{\partial t} + u \frac{\partial u}{\partial x} = v \frac{\partial^2 u}{\partial x^2}$$

The second expression on the left-hand side of the *Burgers equation* is the non-linear term and is called the convective term. It can be compared with the convection term in the *Navier-Stokes* equation. The expression on the right-hand side can be interpreted as friction. Both terms will be discussed separately in the following. First, only the friction term will be taken into account. The resulting equation is better known as the diffusion equation

$$\frac{\partial u}{\partial t} = v \frac{\partial^2 u}{\partial x^2}$$

To come to a solution, a problem with the following begin- and boundary conditions will be considered

$$\begin{array}{ll} t = 0, & u = l \quad \delta(x) \\ x \to \pm \infty, & u = 0 \; \forall t \end{array}$$

where $\partial(x)$ the Dirac-delta-function is and *I* a constant which represents the magnitude of the velocity.

The solution of this problem reads as follows

$$u = \frac{l}{2\sqrt{\pi v t}} e^{\frac{-x^2}{(4vt)}}$$

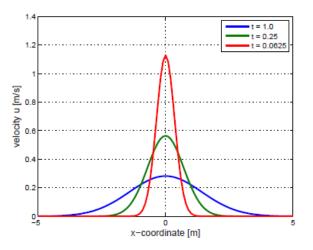
The solution is displayed in figure 2.1 for different values of *t*. For an increasing value of *t*, the gradient $\partial u = \partial x$ decreases. It can be concluded that friction is gradient-weakening. This is called stabilizing. Subsequently the friction term will be omitted in equation 2.4. The resulting equation is called the non-linear advection equation.

$$\frac{\partial u}{\partial t} + u \frac{\partial u}{\partial x} = 0$$

As can be seen, the transport velocity u is only a function of position x and time t. The general solution of this equation reads

$$u = f(x - ut)$$

where *f* is an arbitrary, differentiable equation. This equation shows that the velocity *u* in case of *t* = 0 travels unchanged in the *x*; *t*-plane along the characteristic: $x \mid u t = constant$. The slope of this characteristic is $\partial x = \partial t = u$. This means that the slope is determined by the solution itself. This phenomenon is represented in figure 1. It can be seen from the figure 2 that the gradient $\partial u = \partial x$ gets sharper as a function of the time. After a certain period the solution consists of more than one value. This is of course physically not possible. It can be concluded that the non-linear term is gradient-sharpening and this is called destabilizing.



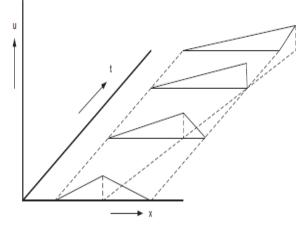


Figure 1: Solution of the diffusion equation at Figure 2: Solution of the non-linear advection different periods in time Initially a triangular shape exists

equation.

The behavior of equation can best be compared with the analogy of the shallow water waves. Waves at the beach break because the non-linear effects make the waves steeper until their knock over and dissipate in the surf. In the previous part two effects are treated that influence the solution of the Burgers equation. These effects counteract. The first term is non-linear, gradient-sharpening and destabilizing. The second viscous term is gradient-weakening and stabilizing. The ratio between these two determines the solution of the Burgers equation. To characterize the ratio, this equation will be rewritten in dimensionless form. Therefore a set of dimensionless variables will be defined.

$$\tilde{u} = \frac{u}{\mathcal{U}}$$
$$\tilde{x} = \frac{x}{\mathcal{L}}$$
$$\tilde{t} = t\frac{\mathcal{U}}{\mathcal{L}}$$

where $\sim u$, $\sim x$ and $\sim t$ are the dimensionless velocity, position and time. U and L are the velocityand length scales. When substituted in equation, this results in the dimensionless Burgers equation

$$\frac{\partial \tilde{u}}{\partial \tilde{t}} + \tilde{u} \frac{\partial \tilde{u}}{\partial \tilde{x}} = \frac{1}{Re} \frac{\partial^2 \tilde{u}}{\partial \tilde{x^2}}$$

where Re = UL/v is the Reynolds number. This number represents the ratio between the non-linear advection term and the viscous term. When Re < 1 the viscous term dominates and the flow is characterized as stable or laminar. When $Re \lambda$ 1 the non-linear advection term dominates and the flow is unstable. In the last situation the °ow is characterized as turbulent.

To better understand what is happening at the different Reynolds numbers, the exact solutions of the *Burgers equation* will be treated. For a Reynolds number Re >> 1 the term on the right-hand side of the above equation is negligible and the solution is given by

$$u = \frac{u}{2} \{-\tanh\left(\frac{ux}{4v}\right) + \frac{x}{L}\}$$

Where $-L \le x \le L$ and with

$$\mathcal{U} = \frac{4\mathcal{U}_0}{1 + 2\mathcal{U}_0 t/\mathcal{L}}$$

In figure 18 the solution of the *Burgers equation* is plotted. With length scales in the order of L the solution is dominated by the solution of the non-linear equation 2.7. In this case the exact solution can be approximated to

$$u = \frac{u}{2} \{ \frac{x}{L} + 1 \}$$
 for all $x < 0$
$$u = \frac{u}{2} \{ \frac{x}{L} - 1 \}$$
 for all $x > 0$

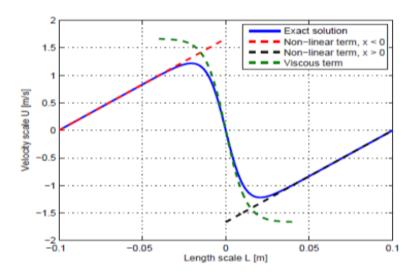


Figure 3: Exact solution of the *Burgers equation* for Re >> 1

2.2 Standard *k* - *ε* model

The two-equation models are another class of turbulence models. The simplest is a regular k - ε model that Laundering and Spalding are providing (K. Yeom, J. Jang, Ch. Bae. 2007). Thanks to its overall applicability, solidity, and efficiency, it is commonly used in turbulence simulations. All kinetic energy and dissipation rate transportation equations are solved in a characteristic dimension, both at turbulent speed and longitude (L. Xingcai et.al.2006). Represent the turbulent viscosity of those measurements. The kinetic energy and dissipation rate equations (2.25) are given below.

$$\frac{\partial(\rho k)}{\partial t} + \frac{\partial(\rho \epsilon \overline{u_l})}{\partial x_i} = \frac{\partial[\left(\mu + \frac{\mu_t}{\sigma_k}\right)\frac{\partial k}{\partial x_j}]}{\partial x_j} + G_k - \rho\epsilon$$
$$\frac{\partial(\rho \epsilon)}{\partial t} + \frac{\partial(\rho \epsilon \overline{u_l})}{\partial x_i} = \frac{\partial[\left(\mu + \frac{\mu_t}{\sigma_\epsilon}\right)\frac{\partial \epsilon}{\partial x_j}]}{\partial x_j} + C_{1\epsilon}\frac{\epsilon}{k}G_k - C_{2\epsilon}\rho\frac{\epsilon^2}{k}$$
$$\mu_t = \rho C_\mu \frac{k^2}{\epsilon}$$

The turbulent viscosity is calculated using the following equation

$$G_k = -\overline{\rho u_i' u_j'} \frac{\partial \overline{u_j}}{\partial x_i}$$

where $C\mu$ is a constant. This is not directions-dependent and is not isotropic. The word Gk at the end (X.C.Lu et.al. 2005). It is the generation of kinetic energy turbulence due to medium velocity gradients. This energy is supplied via the vortex stretching process to small scales by large scales (P.Yaping et.al. 2007). This energy is dissipated into heat by small scales when hitting the Kolmogorov scales. Gk is calculated by means of the below equation (M.Canakci. 2008).

$$G_k = -\overline{\rho u_i' u_j'} \frac{\partial \overline{u_j}}{\partial x_i}$$

The equation for kinetic energy comes from mathematically in this semi-empirical model, while the equation for dissipation comes from physical reasoning. In addition, it is presumed that the low is fully turbulent and that the effects of molecular viscosities are negligible in the derivation of the typical k - ε model (M.F.Yao et.al. 2009). This model is therefore true only for fully turbulent core streams. This is not normally a problem when the internal combustion engine is simulated.

2.3.RNG $k - \varepsilon$ model

The RNG k - ε turbulence model is derived from a framework called the "Restructure Group" (RNG) of the Navier-Stokes equations (M. Sjoberg, J. E. Dec. 2007). The study results in a model of constants different from those of the normal k2 model. In the transport equations for kinetic energy and dissipation, additional terms and functions will appear, which will be discussed below. In equation below the transport equations of the RNG *k* - ε model are shown (. They have a similar form as the standard *k* - ε model with a few differences (S. C. Kong and R. D. Reitz. Jul. 2002).

$$\frac{\partial(\rho k)}{\partial t} + \frac{\partial(\rho k \overline{u_{l}})}{\partial x_{i}} = \frac{\partial(\sigma_{k} \mu_{e} f f \frac{\partial k}{\partial x_{j}})}{\partial x_{j}} + G_{k} - \rho \epsilon$$
$$\frac{\partial(\rho \epsilon)}{\partial t} + \frac{\partial(\rho \epsilon \overline{u_{l}})}{\partial x_{i}} = \frac{\partial(\sigma_{k} \mu_{e} f f \frac{\partial k}{\partial x_{j}})}{\partial x_{j}} C_{1\epsilon} \frac{\epsilon}{k} G_{k} - C_{2\epsilon} \rho \frac{\epsilon^{2}}{k} - Re$$

The main difference with the standard $k - \varepsilon$ model is an additional term $R\varepsilon$ in the ε equation

$$R_{\epsilon} = \frac{C_{\mu}\rho\eta^3(1-\frac{\eta}{\eta_0})}{1+\beta\eta^3}\frac{\epsilon^2}{k}$$

Where $\eta = \frac{Sk}{\epsilon}$, $S = \sqrt{2S_{ij}S_{ij}}$, $S_{ij} = \frac{1}{2}(\frac{\partial u_i}{\partial x_i} + \frac{\partial u_j}{\partial x_j})$ the mean rate of the strain tensor and η_0 and β are constant.

$$-C_{2\epsilon}^* \rho \frac{\epsilon^2}{k} \text{ where } C_{2\epsilon}^* \equiv C_{2\epsilon} + \frac{C_{\mu} \rho \eta^3 (1 - \frac{\eta}{\eta_0})}{1 + \beta \eta^3}$$

 R^2 is a positive factor in regions with relative low strain levels ('<'0) and C*2 ε is greater than C^2 ε . The RNG model thus appears to produce results which are largely comparable to the standard k- ε model for low to medium strained flows. At the other hand, the R ε term makes a negative contribution at high strain levels ($\eta > \eta 0$). The C*2 ε value is lower than the C² ε value. The smaller degradation of ε raises ε compared with the regular k- ε model, the k and eventually effective viscosity. As a consequence, the RNG model produces less turbulent viscosity in strong stretching flows than the regular k – ε .

$$d\left(\frac{\rho^2 k}{\sqrt{\epsilon\mu}}\right) = 1.72 \frac{\tilde{v}}{\sqrt{\tilde{v}^3 - 1 + C_v}} d\tilde{v}$$

Another difference with the standard k - ε model is the calculation of the turbulent viscosity. In case of the RNG model the viscosity is calculated by the following equation

$$\mu_t = \rho C_\mu \frac{k^2}{\epsilon}$$

2.4. Mesh guidelines for the $k - \varepsilon$ models

The default option in Fluent for k- ε turbulence models is the normal wall functions. Every walladjacent cell's centroid should be put under log-law, i.e. 30 < y+ < 200, for this type of wall feature and the non-equilibrium version. It is better to have a value similar to the lower bound. While Fluent uses linear laminar law at 11:225, it is important to avoid using an overly fine mesh near the walls (Stenlåås O. et.al. 2004). This is because the wall functions in the viscous subscape are no longer true. We may use fine meshes, but then you must position the wall-adjacent cells in the layer of the buffer (y+ < 5). The mesh instructions are specific when using the enhanced wall care. This wall feature is built to extend over the viscos sub-layer the validity of near-wall modeling (X. C. Lu⁻⁻, W. Chen, Z. Huang. 2005). A mesh that completely addresses the accepted region of viscosity must therefore be constructed. This leads to an adjacent wall cell with a y+ of the order 1. However, as long as it is well within the viscous sub layer, a higher value can occur (i.e. y+ < 4 » 5). Another measure is that in the viscosity-accepted area, there are at least 10 cells (Key < 200). The mean speed and turbulence amounts must be solved. The value of y * should be about 11 to prevent an overly fine mesh.

Availability, stability and efficiency are the advantages of the standard k- ε turbulence model. There would be no problem with the grid specifications (30 < y+ < 200). The main downside is the semi-empirical approach. Physical logic is used to formulate the equation for dissipation. It can be included or cannot be included in the following chapters. Lastly, the flow needs to be entirely turbulent and the traditional k-2 model is therefore not ideal for wall-bound flows.

The RNG variable is a family member of the k- ε model. The grid needs of this model are similar. In the measurement of the viscosity the difference can be found. For small Reynolds, the viscosity of this model is measured in a different way so that it can be used for low Reynolds and close-wall flows. Due to the high flow rate of the Reynolds engine simulation, this model probably isn't more suitable than its regular counterpart.

The last member of the family k- ε is the pattern k- ε . This model is perfect for flows that require a strong curvature, vortex, and rotation of streamline (S. C. Kong and R. D. Reitz. Jul. 2002). The mesh specifications are similar to the previous two versions and do not constitute an obstacle. In relation to the regular k- ε , the turbulent viscosity of this model is anisotropic. This is probably the best choice for this model in the k- ε family.

3. Modeling and analysis with fluent

The engine model in FLUENT is consider in the analysis, as a premixed turbulent combustion model. A high voltage is transmitted between two closely separated wires, producing a spark to start combustion at any given time and position into a combustion chamber. The spark event happens very rapidly in traditional engines compared with the main engine combustion. For a multidimensional engine simulation, the physical description of the basic event is detailed and complex and makes it difficult to accurately model the spark. Furthermore, the energy from the spark event is many orders of magnitude below the fuel release of chemical energy. Given the work into the physics of spark ignition and ignition devices, mixture inflammation at a point in the domain is more determined by the local composition than by the energy of the spark. Therefore, the Spark event does not have to be modeled in great detail as the initiation of combustion over the lifetime of the user for circumstances where FLUENT is used for combustion engine modeling, like internal combustion engines. As the spark ignition is essentially transient, only in the transient solver is the spark model available (K. Yeom, J. Jang, Ch. Bae. 2007). Furthermore, chemical reactions must be resolved in the spark model. The spark model is available for all combustion models but mainly for pre-premixed and partly pre-premixed combustion models. A onedimensional study by Lipatnikov has contributed to the Spark model used in FLUENT (H. Machrafi, S. Cavadias, Ph. Guibert. 2008). The model is vulnerable to disruptions and can be unstable when used in multi-dimensional simulations. The instabilities are inherent to the model and can be mesh-dependent, particularly when the model reduces the discussion for the initial spark kernel growth to be simulated (K. Inagaki et.al. 2006). Instability is likely to be compounded by numerical errors if the grid is not compatible with flame propagation. The effect of instability decreases as the spark nucleus increases and as the model allows turbulent mixes.

3.1 Analysis of 2D cylinder model

Perhaps one of the most complex engineering issues of computer fluid dynamics is the IC engine simulation. Port injection in multi-cylinder engines is used to effectively blend air / fuele and disperse fuel. In this analysis, the inlet and exit valves were considered as a two-dimensional engine. The engine is running at 2000 rpm. Processes for intake, friction, expansion, and exhaust.

Ports are modelled, and fuel droplets are evaporated. The fuel spray's contact with the inlet valve is based on FLUENT's wall film design (K. Yeom, J. Jang, Ch. Bae. 2007).

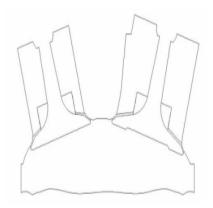


Figure 4: Dimensional model of cylinder with intake and exhaust valve

The injection begins with 0.005 s and ends with 0.0111 s in this simulation. Whereas any other event is described by the crank angle such as piston motion, valve opening and closing, FLUENT will repeat the event any 720 degrees, i.e. crank time. Nevertheless, the crank angle of the injection event cannot be specified and, as a result, does not occur regularly. About the limits for input and exit friction, the dynamic mesh movement of the piston and valves is facilitated for modeling, in terms of the shaft angle of the crank, shaft speed, the piston stroke and the length of the rod connecting. Furthermore, in terms of the angle of crank, it is progressed with the height of the crank angle. At present, the piston is in the top dead middle. The location of the TDC is established. The angles of degree of the crank are determined by the location Bottom Dead (BDC) of 180, 540, 900.

With four-stroke motors there is a value of 720 degrees and for two-stroke motors a value of 360 degrees is used. The regularity of the events and the valve lift profiles is controlled. By default the zone is not taken into consideration when upgrading the mesh to the next level where the attributes of the motion (moving or deforming) no face or cell zone are allocated. In this case, however, a stationary zone explicit declaration is necessary.

Due to the assignment of solid body motions to the inner adjacent cell zone, the locations of all nodes belonging to these cell areas are changed even though the interiors connected with the nodes are part of the non-running boundary region (L. Xingcai et.al. 2006).

When the node positions are modified the nodes are removed by explicit declaration of a stationary field. By default the zone is not taken into consideration when upgrading the mesh to the next level where the attributes of the motion (moving or deforming) no face or cell zone are allocated. In this case, however, a stationary zone explicit declaration is necessary. Based on the assignment of a solid body movement in the internal adjacent cell zone (ex-ib and in-ib), the locations of all the nodes in these cell zones will be upgraded unlike the nodes in the inner zone.

4. Results

Figure 5 displays a cylindrical mass plot in the motorcycle motor simulation. The loss rate from the model is proportional to the pressure difference in the interface between the cylinders and the crankcase. Figure 6-16 displays a cylindrical pressure plot for the same motor simulation. In proportion to the overall mass loss from the cylinder, the mass loss from the grid is to lower the peak pressure. The Figure 10 display the static temperature distribution, which shows the nature of flow physics.

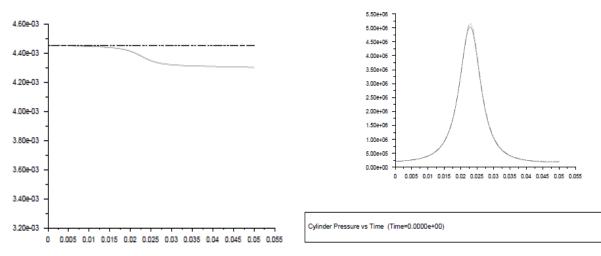
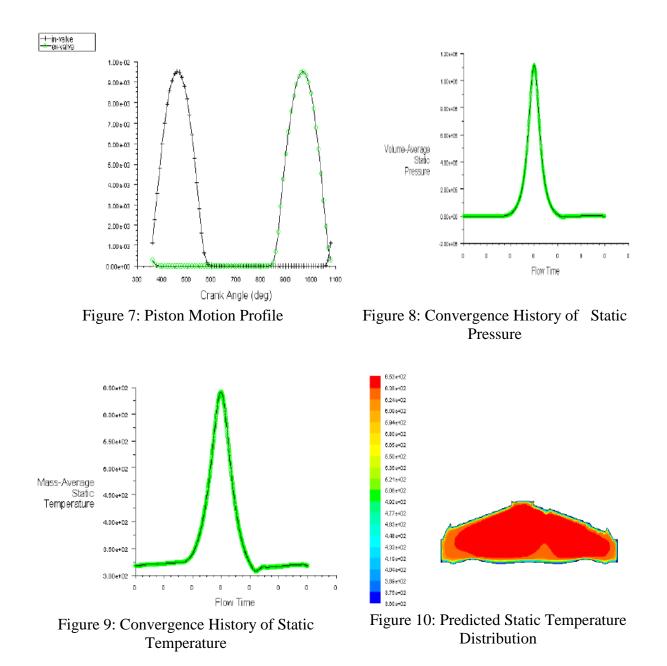


Figure 5: Cylinder Mass vs. Crank Angle

Figure 6: Cylinder Pressure vs. Crank Angle



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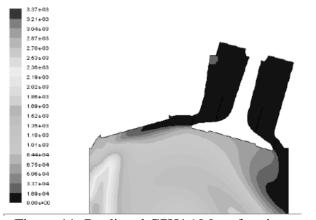


Figure 11: Predicted C7H16 Mass fraction Distribution

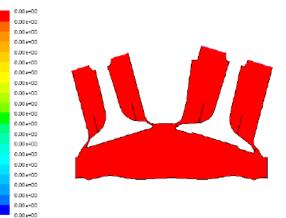
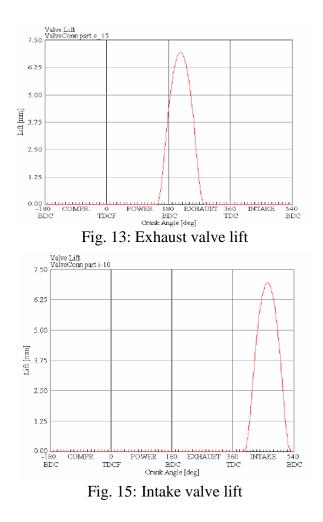
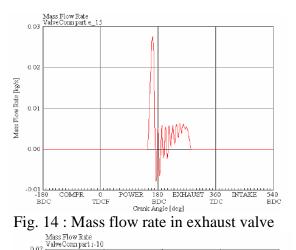


Figure 12: Velocity Contours for Animation Setup





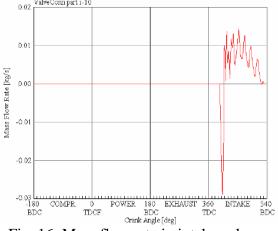


Fig. 16: Mass flow rate in intake valve

5 Conclusion & Future scope

For cold flow simulation within the SI engine use of In-Cylinder model features have been illustrated. Simulation of all strokes, suction, compression, expansion, and exhaust. The Discrete Step Model simulates the injection of gasoline, evaporation, and boiling gout. The outcome of the simulation of intake and exhaust stroke in an engine cylinder shows that the simulation begins at the top dead center (TDC) and ends at 7200 of the crank revolution for a temporary period. Inert air scalars are used to control the intake and exhaust stream through exhaust packs in the motor cylinders. During the simulation, port limit pressures are maintained continuously in ambient conditions. The mesh architecture of a moveable mesh and the changing cell connectivity is controlled by the need to keep the component grid's dynamic mesh simple so that it can easily be modified in the transitional cycle. In these issues the formulation of mesh movement in two conceptual stages is split. The first issues changed communication identified by different events. The second step consists in determining the location of the grid vertex in function of the time, providing a set of dynamic grid handling commands that will be performed at each step. A mesh movement is possible and grid manipulation is effectively carried out with dynamic mesh control. The Realizable $k - \mu m$ model in case of the organized mesh is the most effective model. The virtual origin and the constant velocity decline are both predicted. Compared to its structured counterpart the unstructured mesh version is less effective, but for this type of mesh it is still one of the best models. To increase engine models output, the combustion model of different fuel for HCCI motor can still be validated as further extension, based on the validation of Variable valve schedules for the HCCI motor.

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